

Date: Wednesday, 2/15/2006 1:26:20 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING	
Job Number	: 25826		Part Number	: D2537	
Estimate Number	: 10173		Drawing Number	: D2537 REV A1	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 2/15/2006	S.O. No. : N/A	Drawing Revision	: A1	
Prsh Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 2/28/2006	
Previous Run	: 24877		Qty:	50	Um: Each
Written By	: <u>SEE COMMENT BELOW</u>		Comment	: Est D 05.01.31 Material change on Step 2 KJ/JLM	
Checked & Approved By	: <u>J</u>				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304R500	0.500" 304 SS roundbar
<p>Comment: Qty.: 0.1203 f(s)/Unit Total : 6.0165 f(s) Material: AISI 304/316 Round Bar Ø0.500"(M304R.500) Batch: <u>M16353 (52")</u> MS 06/02/18</p>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
<p>Comment: HARDINGE CNC LATHE SMALL 1-Machine as per Folio FA273 MS 06/02/18 2-Deburr and Tumble MS 06/02/18 <u>Deburr</u> N/A 47</p>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE MS 06/02/18 47</p>		
4.0	QC8	SECOND CHECK
<p>Comment: SECOND CHECK En 06/02/19 47</p>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1. Identify and Stock Location: <u>STYCO</u> C 206102120 (47)</p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/02/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



47

Comment: DOCUMENT CONTROL

Inspection Level 21

5/15/06/21 47

5/15/06/21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

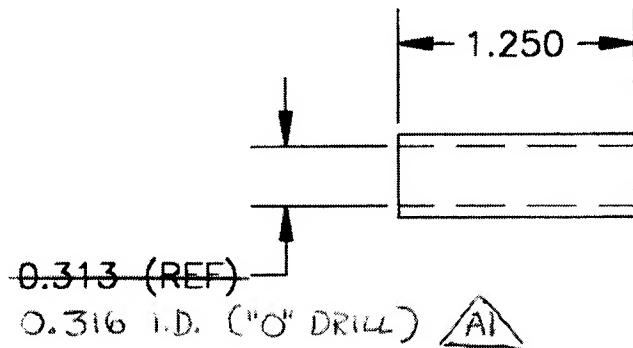
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DARTGACOPY
IS
DRAFT

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED M. M.	APPROVED B. W.	DRAWING NO. D2537
DATE 96:05:15		REV. A SHEET 1 OF 1 TITLE BUSHING SCALE 1:1
A1	02.08.30 AP (S)	0.316 WAS 0.313

RELEASED
9607/26 BWGACOPY
IS
DRAFT

MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

KE 09.09.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	25826
Description:	Part Number:	2537
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	MS	Audited by:	amf	Prototype Approval:	
Date:	06/02/18	Date:	06/02/18	Date:	
Rev	Date	Change		Revised by	Approved